



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

SWA3-600
Job Sheet 176769



SL-SCHAD

6591
SHIP
7-24

Part No: SWA3-600

Job Qty: 20 ea

Part Name: O-Ring



Part Weight: 0 lbs

Job Created: 4/30/18

Due Date: 5/11/18

Type: SOLD

Status: Scheduled

Priority: Medium

Job Tracking No:

Created By: Marie Lajeunesse

Description:

Note: DWG SWA3-600 Rev 1 IPP Rev A 18.01.11 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea	5/11/18	5/11/18	0.00	0.00	Start Up Machining-2		
110	Lathe Conv	20 pcs	5/11/18	5/11/18	0.00	5.00	Lathe Conv-1		
120	QC	20 pcs	5/11/18	5/11/18	0.00	0.00	QC2 Machining-4		
130	QC	20 pcs	5/11/18	5/11/18	0.00	0.00	QC8 Machining-4		
140	Packaging	20 pcs	5/11/18	5/11/18	0.00	0.00	Packaging3-1		
150	QC21-SA	20 Ea	5/11/18	5/11/18	0.00	0.00	QC21		

Part Op 110 - 1-Machine as per DWG. DWG REV: _____ 2-Deburr

DAS
21
9-30

JUL 11 2018

GA-11

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
9559K41	O-Ring	20 Ea (1 ea)	90-Start up Operation	5075948

GA47

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	9559K41	20	0	0

Part Specifications

Specifications could not be found.



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CANADA
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Plex 4/30/18 3:10 PM Dart.lajeunesse.marie

Container No: S089285



Part: SWA3-600

Job No: 176769

Serial No/Batch: S089285

Revision: 1

Inspector:

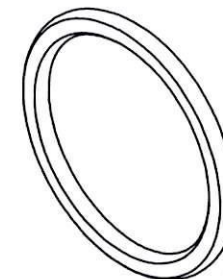
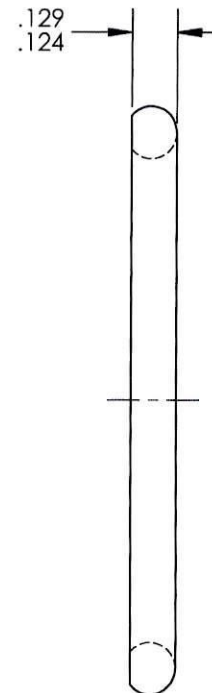
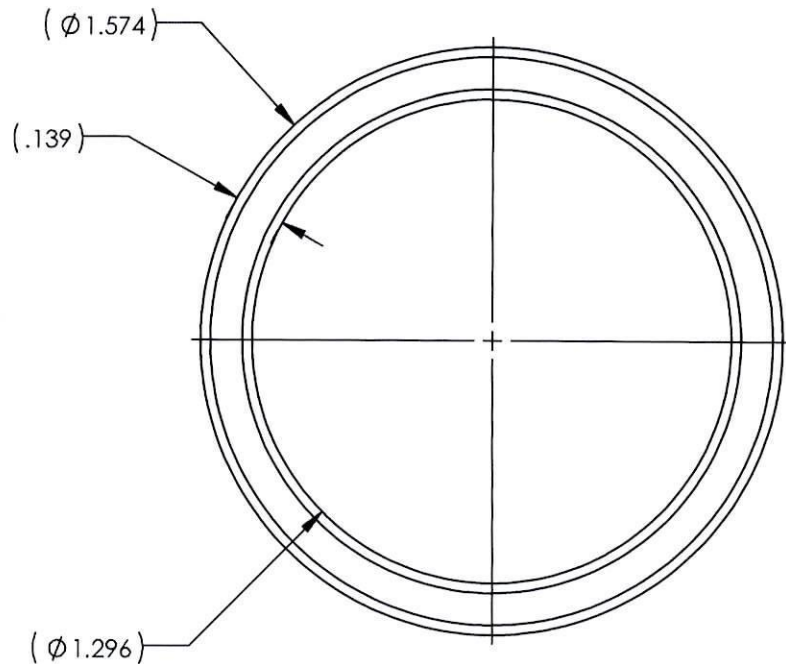
Exp Date:

Instructions:

Date: 07/05/18

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	3/30/2017	DPD	JAG



DART AEROSPACE	
TITLE O-RING	
DWG NO. SWA3-600	REV 1
MAT'L PTFE HEAT TREAT FINISH SPEC	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125/✓	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
USED ON MODEL	
DRAWN BY: DUERFELDT CHECKED: SM 03/23/2017 OPPTS APPR: AA 03/28/2017 QA APPR: JL 03/29/2017 APPROVED: JAG 04/03/2017	
SCALE 2:1	DATE 3/23/2017
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			SWA3-600	1	O-RING	PTFE	AS568A-219 (MCMASTER-CARR #9559K41) MODIFIED